A white, rectangular moisture transmitter with a black sensor probe pointing downwards. It is mounted on a wooden surface. A label on the top of the device reads "PROCESS SENSORS MCT460-WP WOOD" with a red sunburst logo.

PROCESS SENSORS  
MCT460-WP WOOD

NOVA SERIES

# MCT460-WP

**Wood Products Moisture Transmitter**

The First Choice for Near Infrared (NIR) Moisture Measurement  
in the Wood Products Industry

PROCESS SENSORS  
CORPORATION 



# NOVA SERIES MCT460-WP

Near Infrared (NIR) Moisture Transmitter  
for the Wood Products Industry

## MCT460-WP Stand Alone Configuration

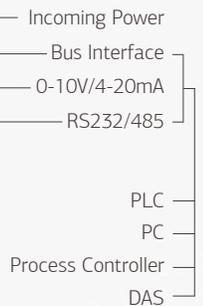
- Connects directly to PLC
- No Operator Interface required
- Powered at the MCT460-WP Transmitter
- All Analog Outputs, Digital and Bus interfaces directly from the Transmitter
- 5.7" Operator Interface/Display (optional)



**Operator Interface**  
Color Touch Screen  
(Optional)



**Stand Alone Transmitter**



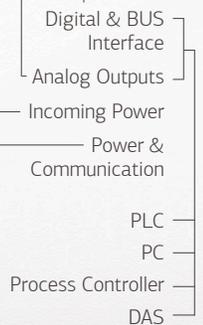
## MCT460-WP System Configuration

- Transmitter connects to Operator Interface
- Transmitter powered from Operator Interface
- All Analog Outputs, Digital and Bus interfaces from Operator Interface
- Large 5.7" high resolution Touchscreen

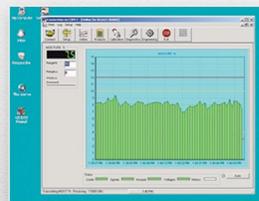
**Operator Interface**  
Color Touch Screen



**System Transmitter**



## Computer Software



Process Sensors Corporation (PSC) Viewer Software is a proprietary Windows-based package. It monitors all MCT460-WP functions and allows an operator to insert set-up parameters, perform or adjust calibrations, select product codes, examine internal diagnostic values and view trends of moisture and temperature.

## Nova Series

### A Robust, Flexible & Accurate Transmitter

#### How does the MCT460-WP Measure Moisture?

Water molecules contain O-H bonds which absorb light energy in a specific region of the NIR spectrum. The more water that is present, the greater the energy that is absorbed.

The MCT460-WP houses a quartz halogen lamp which channels energy through a rotating wheel containing NIR filters, one positioned at a wavelength where water absorbs and others positioned at reference wavelengths where there's no absorption by water.

Pulses of light illuminate the product and the diffused reflected light is collected by a concave mirror and focused onto a single temperature controlled detector. Detector signals are processed to give a read-out proportional to the concentration of water. Resin measurements are based upon the O-H and C-H bonds.

#### Simple & Reliable

The MCT460-WP remains a total hands-off gauge. Upon installation, simply adjust the zero and put the gauge to work! There is no routine maintenance or re-calibration. Calibration check standards are available for confirmation of long term gauge stability.

### MCT460-WP Features

- New micro controller, high performance, dual core architecture. One core dedicated to NIR signal acquisition, the other programmed to manage computations and communications options
- Samples entire NIR signal train for increased measurement accuracy
- Proprietary Filter combination and algorithm for wood products
- Embedded bootloader allows sensor firmware to be upgraded through USB or serial interface
- Ergonomically sound IP67 cast aluminum enclosure
- Temperature controlled PbS detector for enhanced stability
- Built in cooling panel and Air Purge Assembly

### Stable & Accurate

Designed and configured specifically for the wood products industry, the **MCT460-WP** is easy to install, and may be used at any stage of processing with all types of wood products applications.

#### Typical applications include:

- Oriented Strand Board
- Particle Board
- Fiberboard
- Wood Based Panelboard
- Sawdust
- Wood Pellets
- Hog Fuels

### Moisture Measurements

Product	Range	Accuracy
Particle Board:		
Dryer Input	40-60%	0.3%
Dryer Output	0-10%	0.1%
Blender Input	5-15%	0.2%
Blender Output	1-10%	0.2-0.4%
OSB	0-5%	0.3%
MDF:		
Dryer Input	25-35%	0.5%
Dryer Output	0-5%	0.1%
Douglas Fir	0-70%	0.5-2%
Various Wood Chips	30-60%	0.5-1.5%
Cedar Sawdust	15-70%	0.3-1.0%
Sawdust	0-40%	0.3%
Hog Fuel	20-60%	0.5-0.7%

Ranges are quoted on a wet weight basis.

## NOVA SERIES

# MCT460-WP

Wood Products Moisture Transmitter

### The Innovative New NOVA Series

The **MCT 460-WP** provides accurate, reliable and stable outputs for measurement and control. It can also be configured to continuously monitor wood products temperature. Delivered pre-calibrated and with a comprehensive 2-year warranty, the MCT460-WP is simple to install and may be used at any stage of wood products processing.

#### Specifications: MCT460-WP NIR Transmitter

Measured NIR Constituents: \_\_\_\_\_ 1, 2 or 3 simultaneously  
Accuracy: (subject to application)  
Moisture: \_\_\_\_\_ +/- 0.1%  
Resins: \_\_\_\_\_ +/- 0.2%  
Moisture Range:  
Wet Basis: \_\_\_\_\_ Min. 0.1% Max. 60%  
Dry Basis: \_\_\_\_\_ Min. 0.1% Max. 400%  
Transmitter/Product Distance: \_\_\_\_\_ 8-18 inches (200-450mm)  
Calibration Codes: \_\_\_\_\_ 100  
Response Time: \_\_\_\_\_ 1-999 seconds. Three modes available:  
Damping, Integration and Gated.  
Power: \_\_\_\_\_ 90-260VAC, 50/60 Hz, 40 watts  
Outputs: \_\_\_\_\_ 4-20mA, 0-10V (isolated), RS-232 & RS485  
Weight: \_\_\_\_\_ 19 lbs. (8.6kg)  
Construction: \_\_\_\_\_ Cast Aluminum, IP67  
Window Purge: \_\_\_\_\_ Airpurge Diffuser, requires 5 psi

#### Specifications: Operator Interface

Display: \_\_\_\_\_ 5.7 inch Color Touchscreen LCD  
Languages: \_\_\_\_\_ User Selectable  
Power: \_\_\_\_\_ From MCT460 Sensor or Local  
Cable: \_\_\_\_\_ 10 ft (3 meters) standard  
Enclosure: \_\_\_\_\_ Cast Aluminum

#### Maintenance:

Warranty: \_\_\_\_\_ 24 months Parts/Labor  
Routine Cleaning: \_\_\_\_\_ None Required  
Calibration Verification: \_\_\_\_\_ Calibration Check Standard  
Cooling: \_\_\_\_\_ Vortex Air Cooler (optional)

#### CE Compliance:

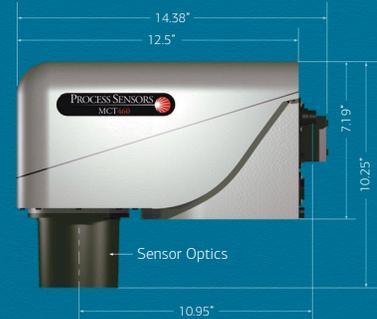
EMC Directives EN50081-1 & EN50082-2, EN61010-1  
Low Voltage Directive

#### Databus & Software Interfaces:

Optional Bus Interfaces: \_\_\_\_\_ ProfiNet, ProfiBus, Ethernet IP  
Modbus TCP, DeviceNet  
Software: \_\_\_\_\_ Window-based Stand-alone Program  
or OPC-DDE Server

#### Dimensions: MCT460

Front View



Bottom View



All Power and Interface  
Connections on Rear Panel

#### Operator Interface

Front View



Bottom View



All Power and Interface Connections on Bottom

#### HEADQUARTERS

##### United States

Process Sensors Corporation  
113 Cedar St.  
Milford, MA 01757 USA  
Tel: (508) 473-9901  
Fax: (508) 473-0715  
info@processsensors.com

##### Europe

Process Sensors Europe  
Unit 4, Adelaide House  
Corbygate Business Park  
Corby, Northants NN17 5JG UK  
Tel: 01536 408066  
Fax: 01536 407813  
infouk@processsensors.com

##### Eastern Europe

Process Sensors Polska  
ul. Erazma z Zakroczymia 12 lokal 2  
03-185 Warszawa  
Tel: (48) 22 6739526  
Fax: (48) 22 6739527  
Gsm: (48) 509 202759  
tomasz@processsensors.com

##### ASIA - Process Sensors Asia

PT 2328 Pinggiran Golf  
Kemumin, Pengkalan Chepa  
Kota Bharu, Kelantan 16100  
Malaysia  
T: 011 60 17620-2806  
Fx: 011 60 6601 4588  
hussin@processsensors.com

For more information on Process Sensors products,  
visit our website at:

[www.processsensors.com](http://www.processsensors.com)

PROCESS SENSORS  
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